

## GRADE 60 CHAIN

Electrolytic polishing is an electro-chemical process for surface treatment which causes ferritic ions to leave the material surface. The intended purpose is to reduce the microroughness. Therefore dirt or product remains are much more unlikely to stick to the chain. The cleanability is improved. Electrolytic polishing is also used for deburring, buffing or passivating. The process effects a metallurgical clean surface without defects. The material's corrosion resistance is fully exploited.



CODE	TYPE	CHAIN WLL (tonnes)	DIMENSIONS (mm)				WEIGHT (kg)
			d	t	b1 min	b2 max	
146004	*CK 4	0.35	4.0	12.0	5.0	13.7	0.350
146005	KW-CK5	0.60	5.0	15.0	6.5	18.5	0.540
146006	KW-CK6	0.90	6.0	18.0	7.8	22.2	0.800
146007	KW-CK7	1.20	7.0	21.0	9.1	25.9	1.100
146008	KW-CK8	1.50	8.0	24.0	10.4	29.6	1.400
146010	KW-CK10	2.40	10.0	30.0	13.0	37.0	2.200
146013	KW-CK13	3.85	13.0	39.0	16.9	48.1	3.800
146016	KW-CK16 (G5)	5.00	16.0	48.0	20.8	59.2	5.700
146018	*CK 18 (G5)	7.00	18.0	54.0	24.3	64.8	7.300

450°C	-40°C to +250°C	over 250°C to 350°C*	over 350°C to 450°C	*1.4462 (AISI 318LN) max 350°C allowed Available on request
WLL	100%	75%	50%	

\*All chains European manufactured

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